

Material Safety Data Sheet

| Section 1. | | | | |
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| IDENTITY: Tamiya STN-1 Red brown | ADDRESS: 5-1,Nishi Shinkoiwa 3-chome,Katsushika-ku, Tokyo ,Japan | | | |
| CHEMICAL NAME : Solvent based pigment dispersion | EMERGENCY TELEPHONE NUMBER: +81-(0)3-3691-8101(Japan) | | | |
| MANUFACTURES NAME: TAISEI CHEMICAL INDUSTRIES,LTD. | FACSIMILE NUMBER FOR INFORMATION: +81-(0)3-5698-7676(Japan) | | | |
| Section 2. Hazardous Ingredients/Identity Information. | | | | |
| HAZARDOUS INGREDIENTS(CAS No) | OSHA PEL | ACGIH TLV | % | |
| Acrylic copolymer | Not hazardous | ----- | 7~12 | |
| Isobutyl acetate | 110-19-0 | 150ppm | 150ppm | 20 |
| Butyl acetate | 123-86-4 | 150ppm | 150ppm | 13 |
| Butyl cellosolve | 111-76-2 | 50ppm | 25ppm | 8 |
| 3-Methoxybutyl acetate | 4435-53-4 | ----- | ----- | 1 |
| Propylenglycol | | | | |
| Monomethylether acetate | 108-65-6 | ----- | ----- | 2 |
| Isobutyl alcohol | 78-83-1 | 100ppm | 50ppm | 29 |
| sec-butyl alcohol | 78-92-2 | 150ppm | 100ppm | 5 |
| Dibutyl phthalate | 84-74-2 | 5 mg/m ³ | 5 mg/m ³ | 1.2 |
| Nitrosellulose | 9004-70-0 | ----- | ----- | 3 |
| Diatomaceous eath | 7631-86-9 | 80 mg/ m ³ | 10 mg/ m ³ | 2 |
| Section 3. Physical/Chemical Characteristics | | | | |
| BOILING POINT: 99.5~171.2°C | SPECIFIC GRAVITY: ca.0.9 | | | |
| VAPORE PRESSURE(mmHg): 185mmHg(as Acetone) | MELTING POINT: Unknown | | | |
| VAPOR DENSITY(AIR=1): Unknown | EVAPORATION RATE(Butyl Acetate=1): Unknown | | | |
| SOLUBILITY IN WATER: Insoluble | APPEARANCE AND ODOR: · Red brown · Slight odor | | | |
| Section 4. Fire and Explosion Hazard Data | | | | |
| FLASH POINT(METHOD USED): | FLAMMABLE LIMITS: | | | |

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| 17°C | Lower 1.1vol% | Upper 15.0vol% | |
| EXTINGUISHING MEDIA: CO ₂ , Foam Dry powder | | | |
| SPECIAL FIRE FIGHTING PROCEDURES: Keep personnel removed and upwind of fire. Wear self-contained breathing apparatus Wear full protective equipment. Hazardous gases/vapors produced in fire are carbon monoxide, organic acids and aldehydes. | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS: Mixture with air by some range may get explosion with fire point. May catch fire with ignition or flame or sparks, Must be kept away from them. | | | |
| Section 5. Reactivity Data | | | |
| STABILITY: Stable | CONDITIONS TO AVOID: Hot condition | | |
| IMCOMPATIBILITY(MATERIALS TO AVOID): Nitric acid, oxidizing agent | HAZARDOUS DECOMPOSITION AND BYPRODUCTS: None | | |
| HAZARDOUS POLYMERIZATION: Will not occur | | | |
| Section 6. Health Hazard Data | | | |
| RUTE(S) OF ENTRY: | INHALATION ? | SKIN ? | INGESTION ? |
| | Yes | Yes | Yes |
| HEALTH HAZARDS: | ORAL-TOXICITY | INHALATION-TOXICITY | |
| Acrylic copolymer | Not available | Not available | |
| Isobutyl acetate | LD ₅₀ (rat)=15400mg/kg | LCLo(rat)=8000ppm/4H | |
| Butyl acetate | LD ₅₀ (rat)=14870mg/kg | LC ₅₀ (rat)=2000ppm/4H | |
| Butyl cellosolve | LD ₅₀ (rat)=500mg/kg | LC ₅₀ (mouse)=450ppm/4H | |
| 3-Methoxybutyl acetate | LD ₅₀ (rat)=4210mg/kg | Not available | |
| Propylenglycol | | | |
| Monomethylether acetate | LD ₅₀ (rat)=8500mg/kg | LC ₅₀ (mouse)=4350ppm | |
| Isobutyl alcohol | LD ₅₀ (rat)=2460mg/kg | LCLo(rat)=8000ppm/4H | |
| sec-butyl alcohol | LD ₅₀ (rat)=6480mg/kg | LCLo(rat)=16000ppm/4H | |
| Dibutyl phthalate | LD ₅₀ (rat)=8000mg/kg | Not available | |
| Nitrosellulose | LD ₅₀ (rat)=5000mg/kg | Not available | |
| Diatomaceous eath | LD ₅₀ (rat)=3160mg/kg | Not available | |

| CARCINOGENCITY: | NTP ? | IARC MONOGRAPHS ? | OSHA REGULATED ? |
|--|-------|-------------------|------------------|
| Acrylic copolymer | No | No | No |
| Butyl acetate | No | No | No |
| Isobutyl acetate | No | No | No |
| Butyl cellosolve | No | No | No |
| 3-Methoxybutyl acetate | No | No | No |
| Propylenglycol | | | |
| Monomethylether acetate | No | No | No |
| Isobutyl alcohol | No | No | No |
| sec-butyl alcohol | No | No | No |
| Dibutyl phthalate | No | No | No |
| Nitrosellulose | No | No | No |
| Diatomaceous eath | No | No | No |
| SIGNS AND SYMPTOMS OF EXPOSURE: | | | |
| <u>Skin:</u> May cause irritation or rash upon prolonged contact. | | | |
| <u>Mucous, Membrane:</u> May cause rash upon inhalation. | | | |
| EMERGENCY AND FIRST AID PROCEDURES: | | | |
| <u>Eyes:</u> Immediately wash eyes with running water for 15 minutes. If irritation will develop get medical attention. | | | |
| <u>Skin:</u> Wash affected areas with soap and water. If irritation will develop, get medical attention. | | | |
| <u>Mucous, Membrane:</u> Immediately gargle. If irritation will develop get medical attention. | | | |
| <u>Inhalation:</u> Immediately move to fresh air area, and call a physician. | | | |
| <u>Ingestion:</u> Immediately dilute with water and induce vomiting, call a physician. | | | |
| Section 7. Precautions for Safe Handing and Use | | | |
| STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: | | | |
| Smaller spilled materials may be wiped by cloth. | | | |
| Do not allow spilled liquid to enter sewers. | | | |
| Must change the vapor of the spilled materials to fresh air. | | | |
| DISPOSAL OF WASTE: | | | |
| Dispose in accordance with local and federal regulations. | | | |
| PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: | | | |
| Store containers in clear and cool area with adequate ventilation. | | | |
| Keep containers closed. | | | |
| Shelter containers from the direct sunlight. | | | |
| Section 8. Control Measures | | | |
| RESPIRATORY PROTECTION: | | | |
| Use NIOSH/OSHA approved respiratory protection. | | | |

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| VENTILATION: Should be mostly adequate. | |
| PROTECTIVE GLOVES: Wear chemical resistant gloves. | EYE PROTECTION: Use safety glasses. |
| OTHER PROTECTIVE CLOTHING EQUIPMENT: Wear chemical resistant clothing to prevent any contact with this product, such as gloves, apron, boots or whole bodysuit, as appropriate. | |